

CONTROL OF MATERIAL RELEASE DURING THE OUTDOOR USE OF POLYMERIC NANOCOMPOSITES CONTAINING TiO_2 NANOPARTICLES

07-10th November 2016
Minatec-Grenoble, France

Jose L. Muñoz (LEITAT Technological Center)

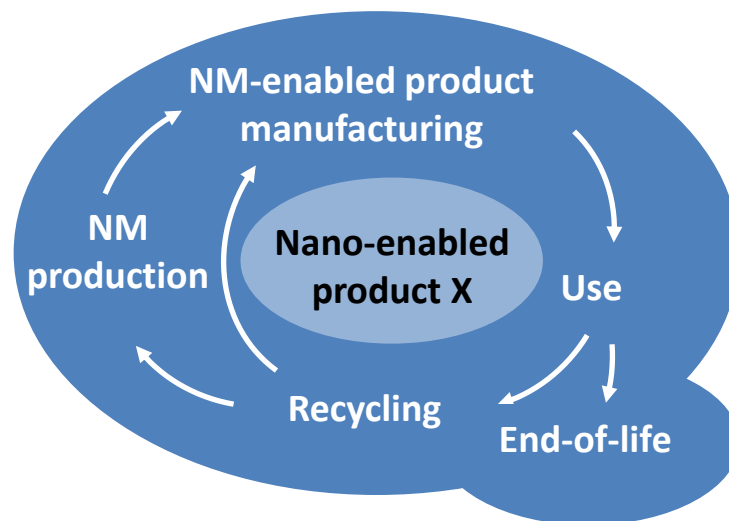
jlmunoz@leitat.org

OBJECTIVE

Develop innovative methodologies to evaluate and manage human and environmental health risks of NM-enabled products, considering the whole product life cycle

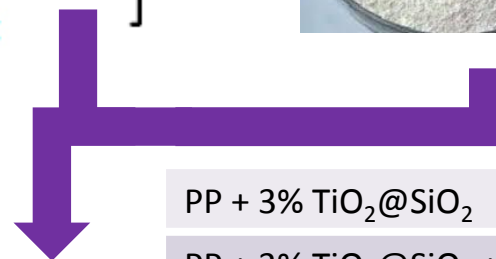
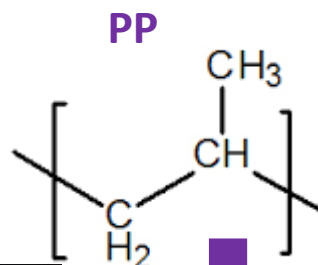
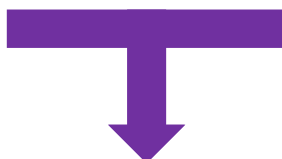
GUIDEnano Tool

NM-enabled product Life Cycle



➔ The wp3 main objective is to identify and predict release of NM throughout the life cycle of NM-enabled products; a strategy that will be implemented in the **GUIDEnano Tool**

Case study: PP nanocomposites for automotive applications



PP + 3% TiO₂@SiO₂

PP + 3% TiO₂@SiO₂ + UV



PP

PP + UV stabilizer

PP + 3% TiO₂

PP + 1% TiO₂ + UV stb.

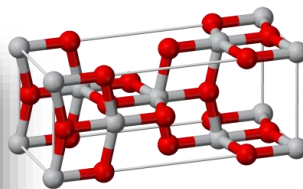
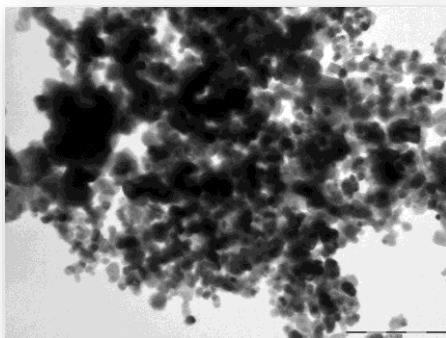
PP + 3% TiO₂ + UV stb.

PP + 5% TiO₂ + UV stb.

PP + 3% TiO₂ (C.G.) + UV stb.

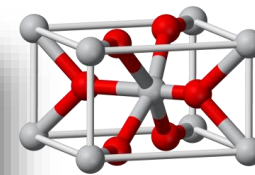
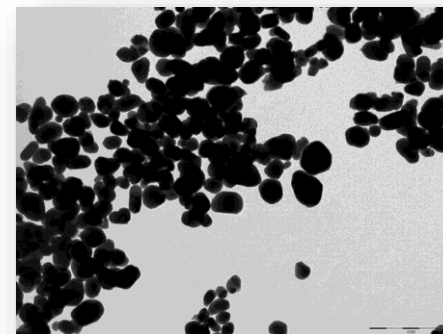
Sample Characterization: TEM/XRD/RAMAN Analysis

TiO₂ NP Anatase vs TiO₂ NP Rutile



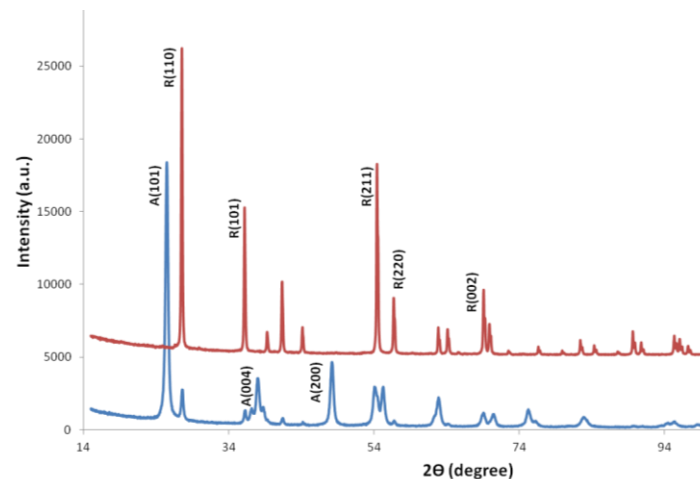
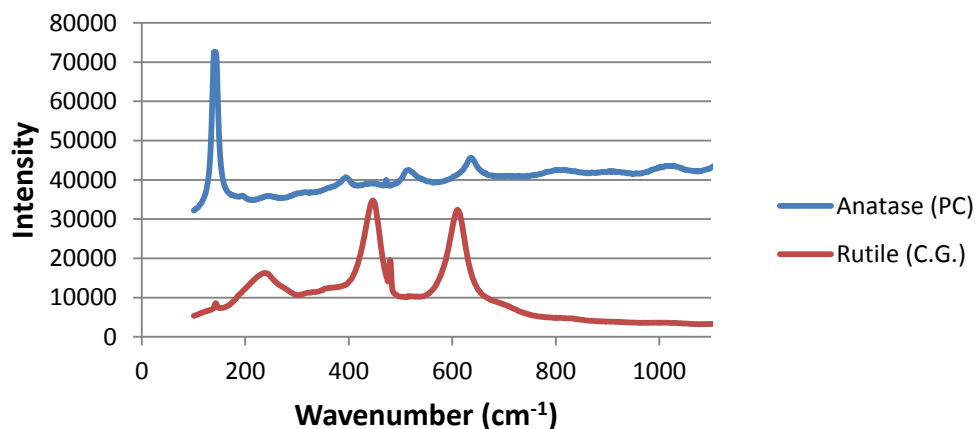
20± 4 nm (TEM)

Anatase (tetragonal dipyramidal)

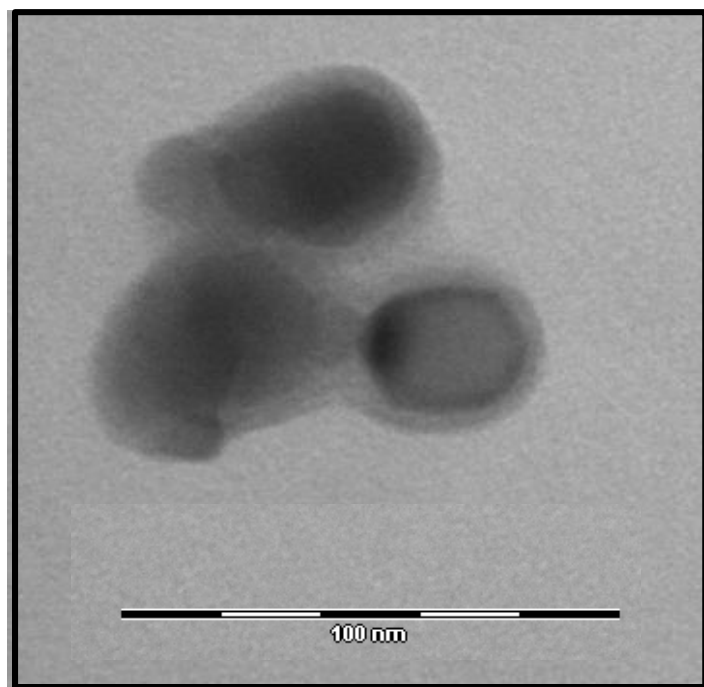


200± 40 nm (TEM)

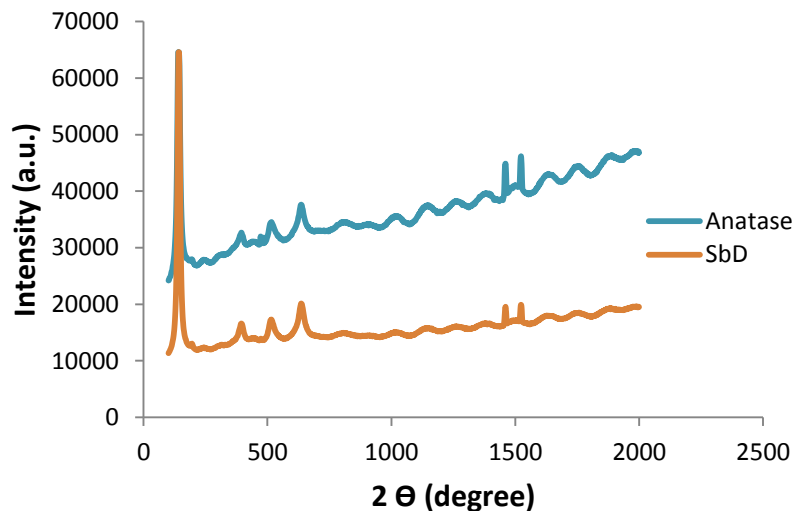
Rutile (tetragonal)



Safer-by-design Particles: TiO_2 NPs coated with SiO_2



$(\text{TiO}_2@\text{SiO}_2, 25 \text{ nm}@3 \text{ nm})$



SbD dogbone

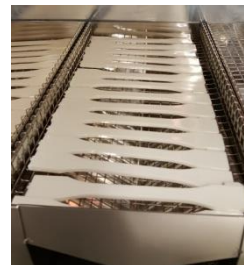
PP + 3% $\text{TiO}_2@\text{SiO}_2$

PP + 3% $\text{TiO}_2@\text{SiO}_2$ + UV_{st}

Experimental

PP samples were aged in a climatic chamber following standardized protocols (modified ISO 4892-02:2006 conditions), samples aged at different times (500, 750, 1000 h)

Runoff waters were collected every 200 h and freeze-dried to analyze the released material



Dogbone analysis // Runoff water analysis

SEM // TEM

Weight change

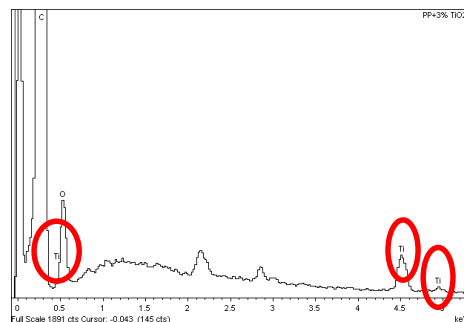
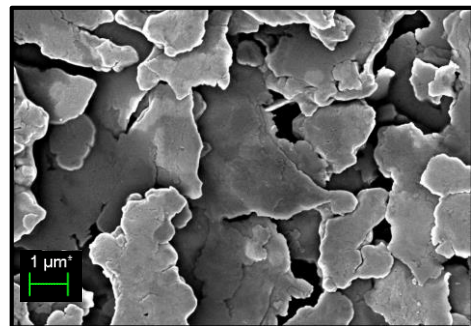
IR

Thermal properties

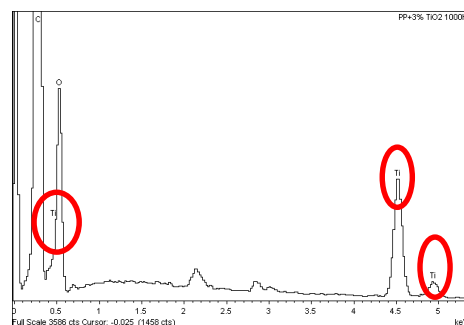
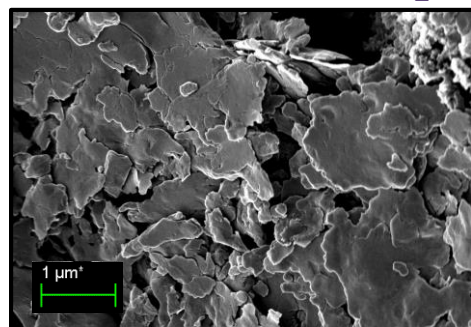
Mechanical properties

Irradiation (340 nm)	0.50 W/m ²
Internal filter	borosilicate
External filter	borosilicate
BST temperature	65°C (±3°C)
Relative humidity	50% (±5%)
Wetting cycle	1 ± 0.5 min
Drying cycle	29 min
Irradiation	Continuous
Total exposure	1000 h

PP + 3 % TiO₂



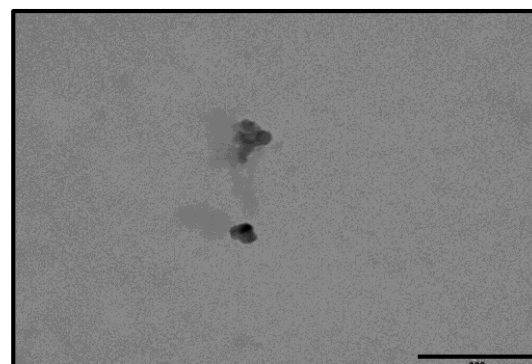
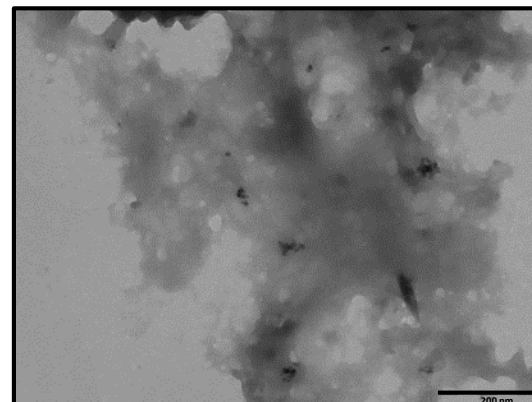
Aged PP + 3 % TiO₂



Polymer surface degradation could be observed after ageing

TiO₂ NP migration to the polymer surface was confirmed by EDX

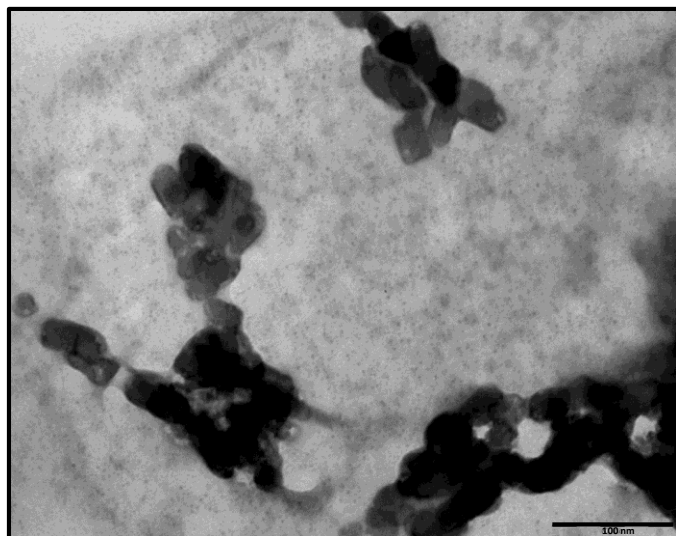
Runoff waters from ageing
PP + 3 % TiO₂



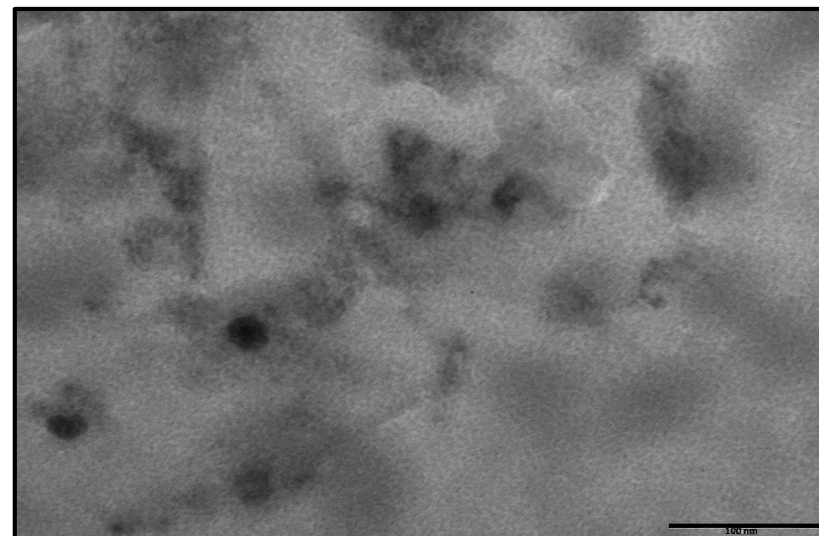
TiO₂ NPs embedded in polymer matrix and free TiO₂ NPs (20 nm)

Sample Characterization: TEM Analysis

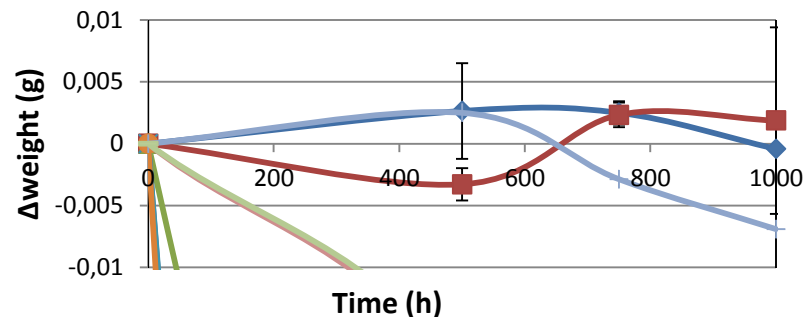
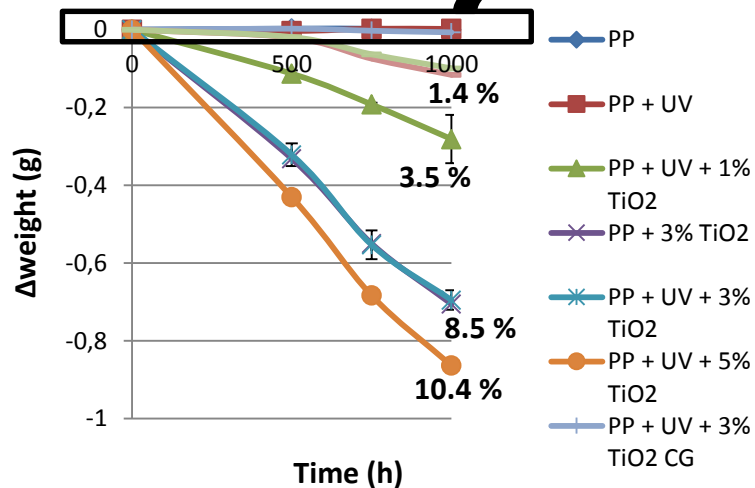
Runoff waters from ageing
PP+TiO₂@SiO₂



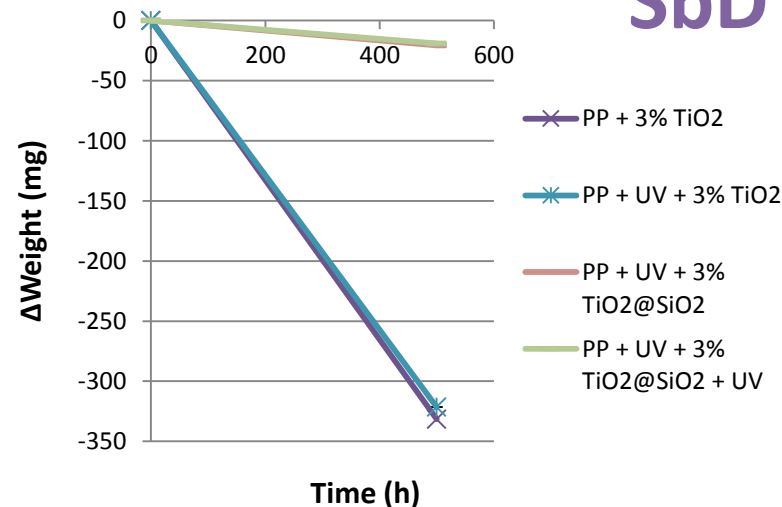
Runoff waters from ageing
PP+TiO₂@SiO₂+UV st.



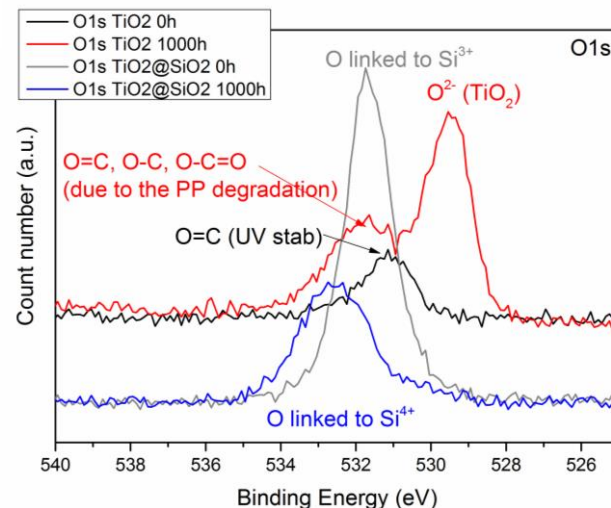
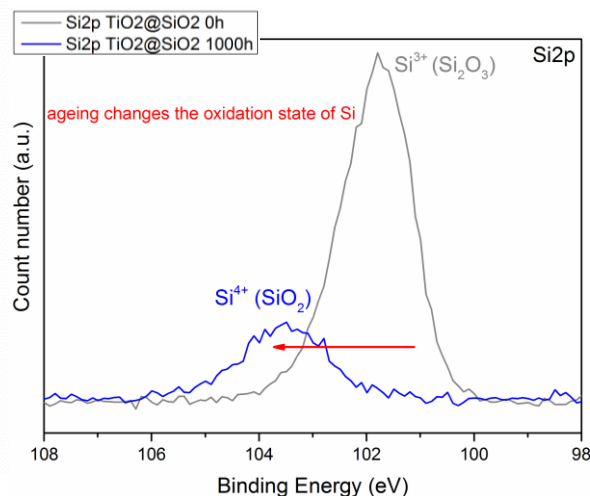
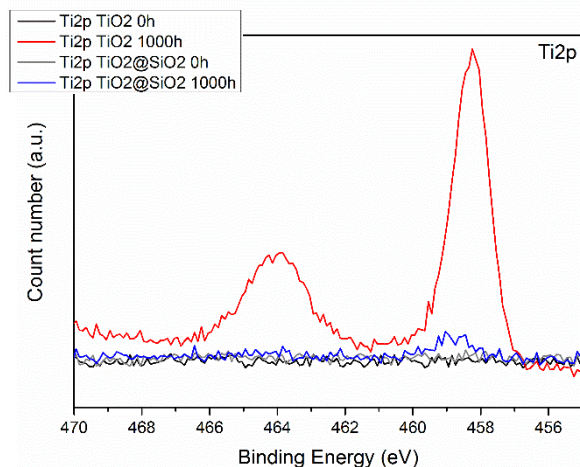
TiO₂@SiO₂ NP (25 nm@3 nm) were found on runoff waters during ageing of samples containing UV stabilizer and without UV stabilizer



1. Weight lost could not be observed in polymer samples without NPs
2. Weight lost in samples with TiO₂ (rutile) lower than samples containing TiO₂ NP (anatase)
3. Weight lost could be decreased by using a safer-by-design NP (TiO₂@SiO₂ NPs)



SbD

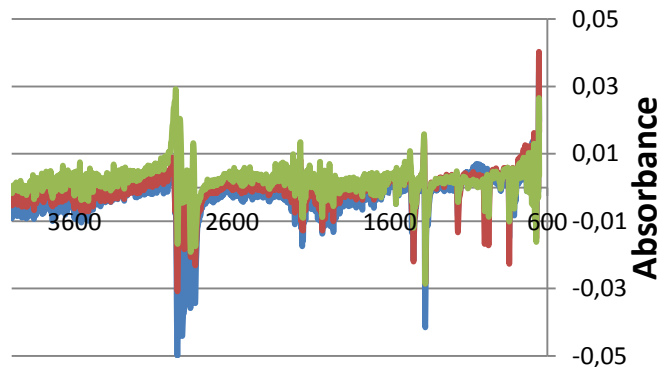


No TiO_2 observed on the surface of both nanocomposites before ageing because they are covered by an organic layer

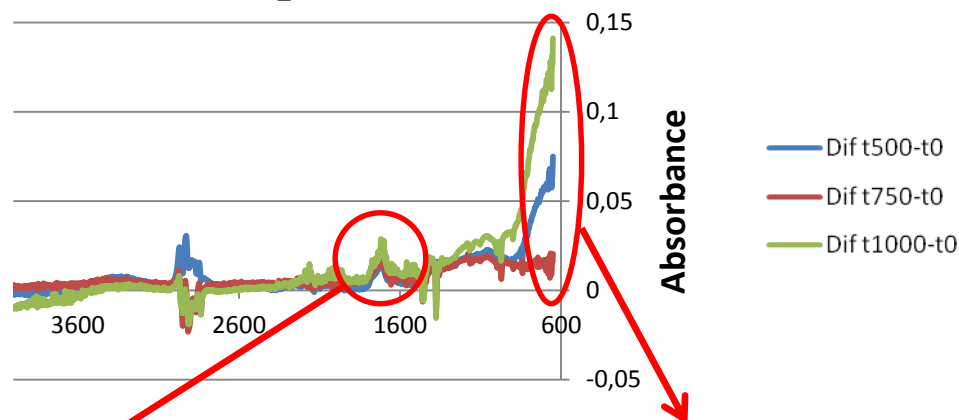
A great amount of Ti observed after ageing of PP+3% TiO_2 +UV stb.

Very small amount of Ti observed after ageing of PP+3% $\text{TiO}_2@\text{SiO}_2$ +UV sb.

PP

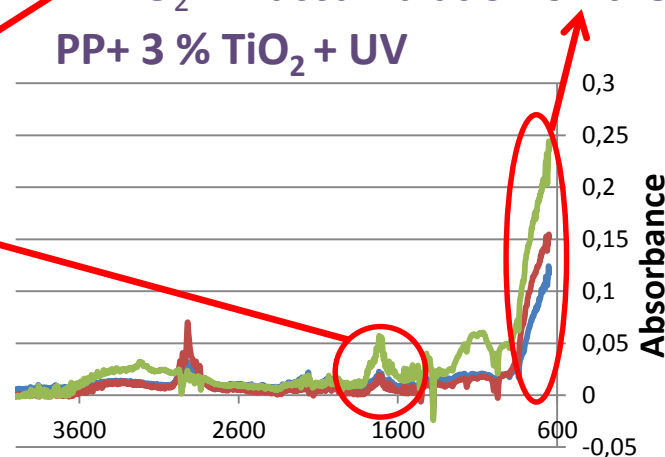
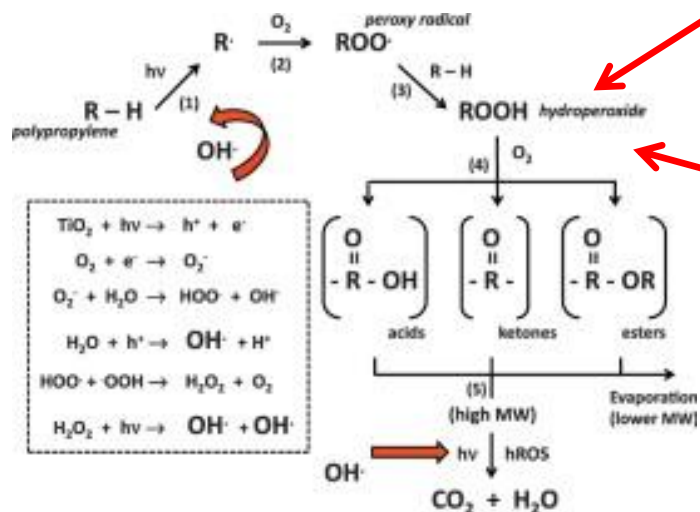


PP + 3 % TiO₂



Polymers with TiO₂ NPs exposed to UV light show surface degradation

TiO₂ NP accumulation on the surface with ageing
PP+ 3 % TiO₂ + UV

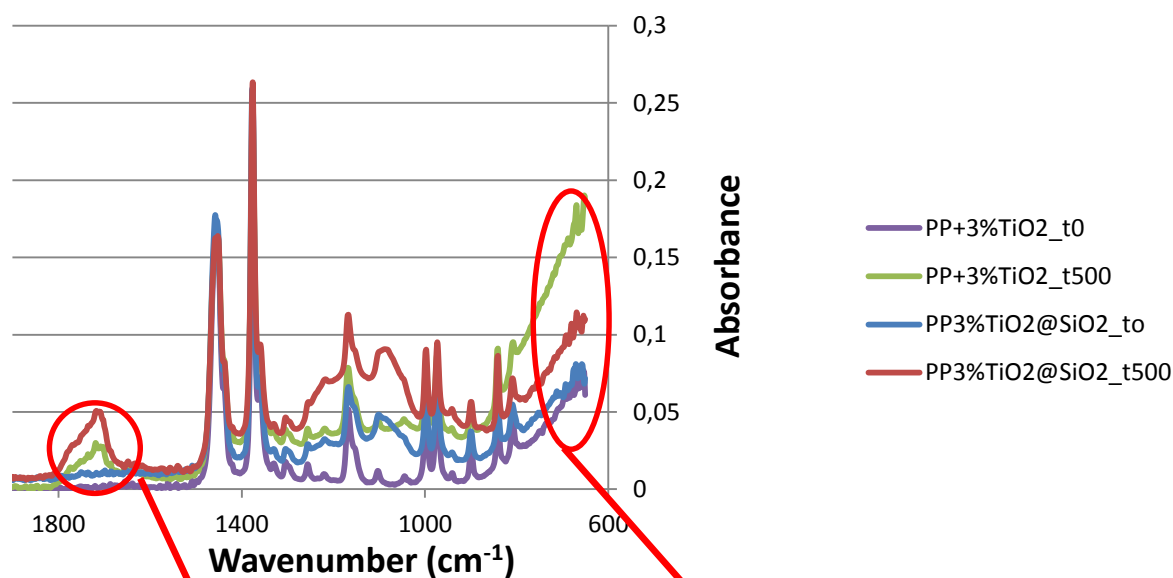


X.L. García Montelongo *et al*, Mat. Res. Bull., **2014**, 51, 56-62

Sample Characterization: FTIR-ATR Analysis

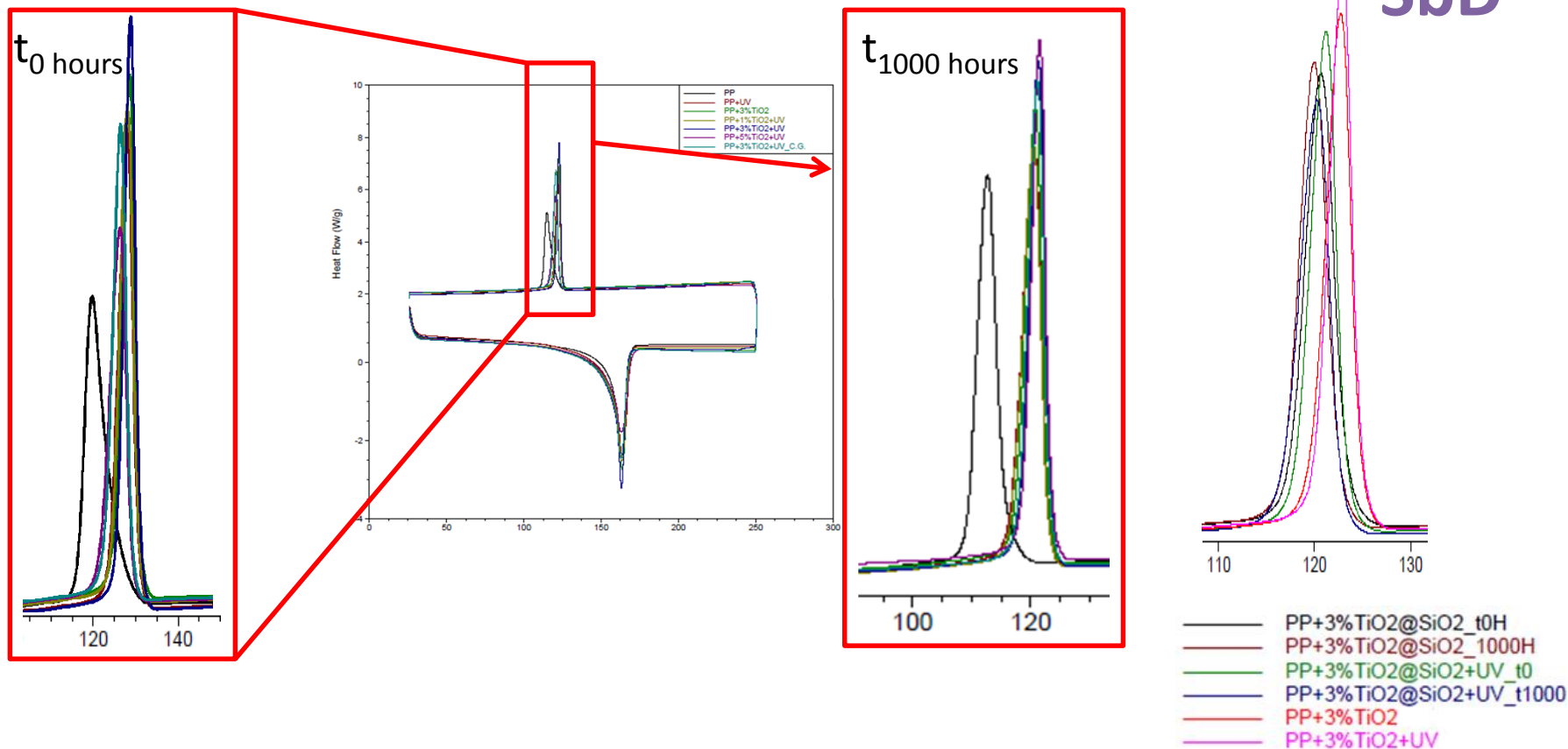
Safer-by-design NPs

Safer-by design TiO_2 NPs ($\text{TiO}_2@ \text{SiO}_2$, 25 nm@3 nm): Degradation of the polymer occurs (photo-oxidation can be observed) however the material release decreases compared to uncoated TiO_2 nanocomposites



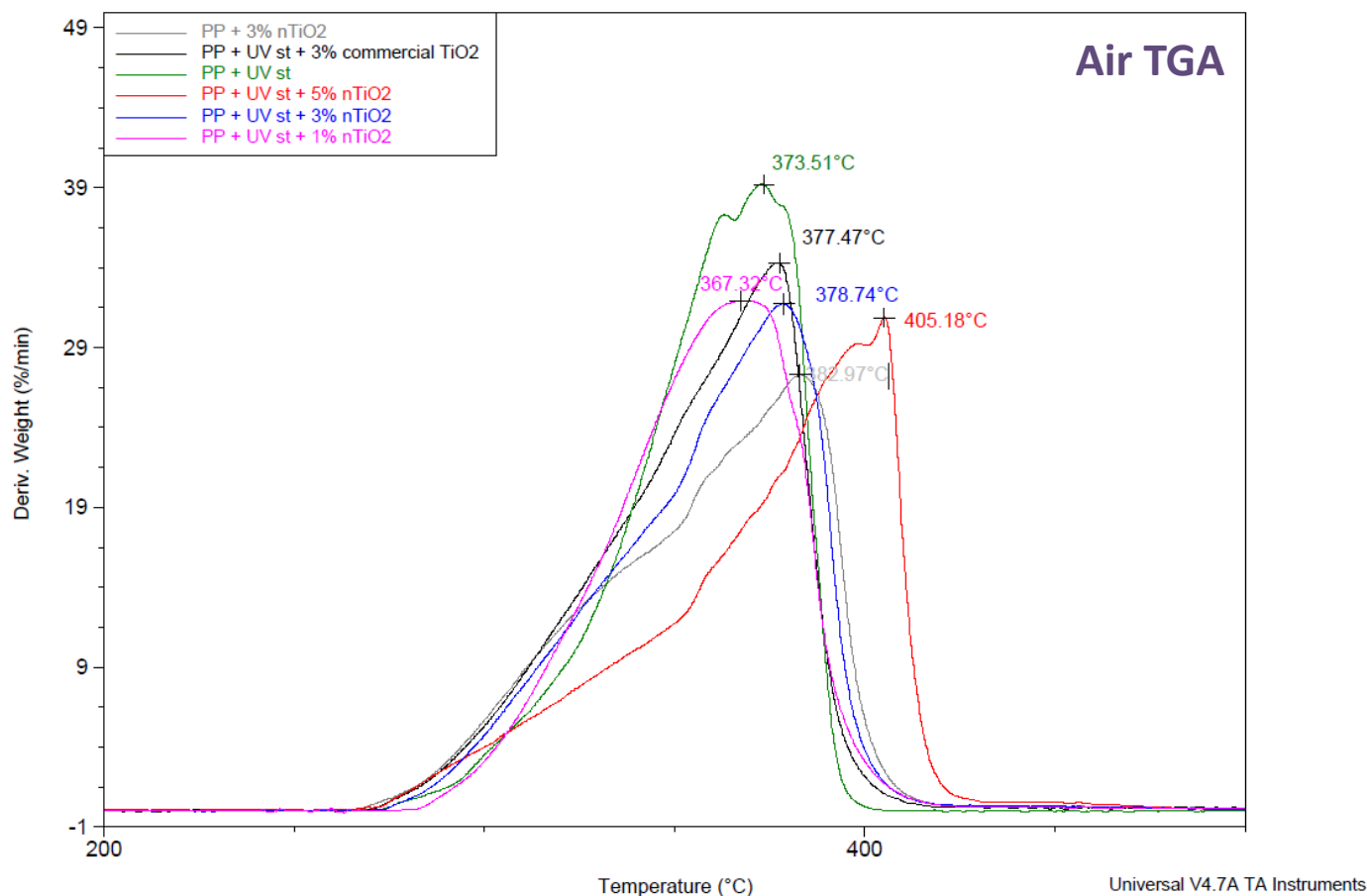
Characteristic photo-oxidation peaks during the ageing process in both nanocomposites

Sample Characterization: Thermal properties- DSC SbD



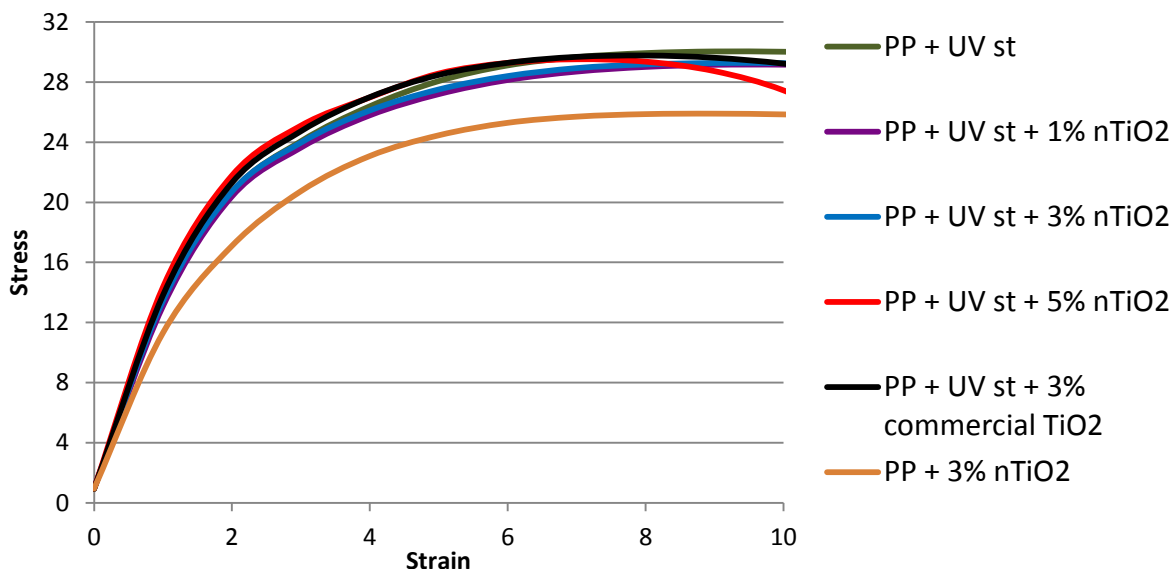
- Crystallization temperature increases in 10 degrees by adding stabilizers
- The same pattern was found on aged samples
- Crystallization temperature did not change after ageing nor after implementation of SbD strategies

Sample Characterization: Thermal properties- TGA



Protective effect of TiO_2 could be observed

No difference observed between rutile and anatase TiO_2 NPs



	S.I. Metric	PP + UV st.	PP + UV st. + 1% TiO ₂	PP + 3% TiO ₂	PP + UV st. + 3% TiO ₂	PP + UV st. + 5% TiO ₂	PP + UV st + 3% commercial TiO ₂
Elong. @ break	%	>100	>100	>100	>100	80	54

- Elongation to break is reduced when the amount of TiO₂ reaches 5%
- The use of big particle size (200 nm) reduces the elongation to break

- 1- PP nanocomposite samples with different TiO_2 fillers were aged and characterized
- 2- Analysis of released materials from different TiO_2 nanocomposites showed that TiO_2 phase plays an important role on release due to photo-oxidation
- 3- Safer by Design strategies were applied in order to reduce polymer degradation and subsequent reduction of release materials
 - Decrease of polymer degradation by using $\text{TiO}_2@\text{SiO}_2$ NPs
 - Degradation of the polymer occurs but less material is released during the ageing process (further studies are in progress to fully understand the different mechanisms)
- 4- Polymer mechanical properties improve by decreasing the particle size, however the coated NPs do not show a significant effect in the mechanical properties

GUIDE *nano*

Acknowledgments

GUIDE *nano*

LEITAT | Technological
Center
managing your technologies member of **TECNIO**
Be tech. Be competitive



*NanoSafety
Cluster*



5TH NANOSAFE INTERNATIONAL CONFERENCE
07-10th November 2016 Minatec-Grenoble, France

LEITAT | Technological
Center
managing your technologies member of **TECNIO**
Be tech. Be competitive

GUIDEnano Tool presentation during 5th International Conference NANOSAFE 2016

(November 10th, 08.00h-12.00h, Room: Chrome 1)

GUIDEnano will present the latest version of its risk assessment Tool in a satellite event. Industries, regulators, insurance companies, consultants, and researchers working with nanomaterials are invited to participate.

The Tool has the capacity to guide users smoothly through the nanomaterials risk assessment facilitating decision-making and safe-by-design processes to different stakeholders.

The potential of GUIDEnano Tool will be shown with examples of case studies from industries involved in the project working with nanomaterials.



SOCIAL NET:



Leitat

Acondicionamiento Tarrasense

Tel. (+34) 93 788 23 00

Fax (+34) 93 789 19 06

www.leitat.org

info@leitat.org

Terrassa

C. de la Innovació, 2

08225 Terrassa (Barcelona)

Barcelona

C. Pallars, 179-185

08005 Barcelona

Barcelona

Parc Científic de Barcelona

C. Baldri Reixac, 10-15

08028 Barcelona

Vilanova del Camí

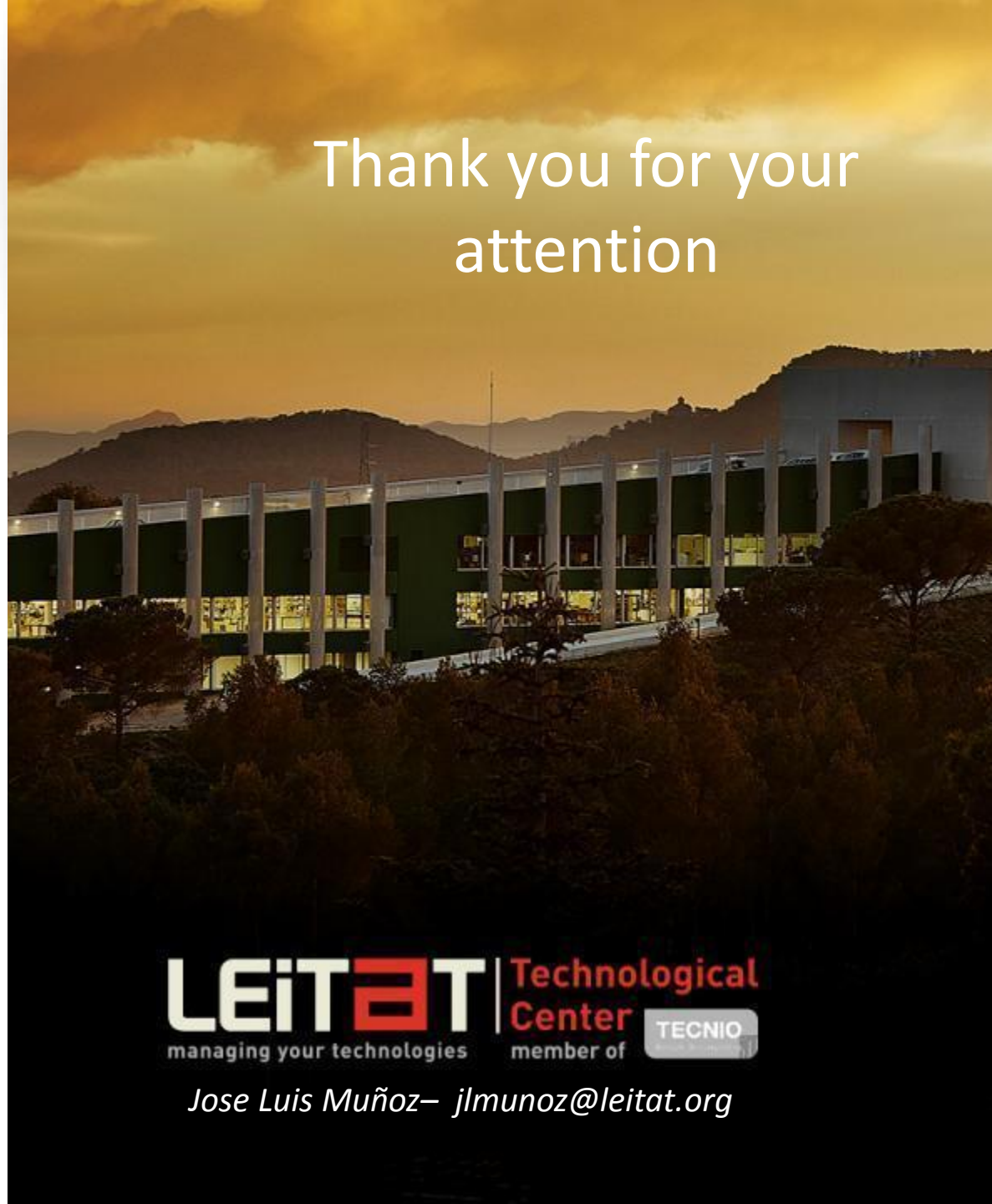
Centre d'Innovació Anoia

C. dels Impressors, 12

08788 Vilanova del Camí



Thank you for your attention



LEITAT | **Technological Center**
managing your technologies member of **TECNIO**

Jose Luis Muñoz— jlmunoz@leitat.org